HDC insert
HDC HE 16 FT 17-32

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

For the tension clamp connection, the wire connection level is designed as a tension clamp element. As a result, it is virtually maintenance-free and a safe, permanent and vibration-proof connection is established.
Tension clamp connection

General ordering data

Type	HDC HE 16 FT 17-32
Order No.	1745800000
Version	HDC insert, Female, 500 V, 16 A, No. of poles: 16, Tension clamp connection, Size: 6
GTIN (EAN)	4008190985523
Qty.	1 pc(s).

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Technical data

Dimensions and weights

Length	84.5 mm	Length (inches)	3.327 inch
Width	34 mm	Width (inches)	1.339 inch
Height	33 mm	Height (inches)	1.299 inch
Net weight	83 g		

Temperatures

Limit temperature	-40 °C ... 125 °C

Dimensions

Height of socket	33 mm	Total length base	84.5 mm

General data

Conductor cross-section	2.5 mm²	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation resistance	10^{10} Ω
Material	Copper alloy	No. of poles	16
Plugging cycles, silver	≥ 500	Pollution severity	3
Rated current (DIN EN 61984)	16 A	Rated impulse voltage (DIN EN 61984)	6 kV
Rated voltage (DIN EN 61984)	500 V	Rated voltage according to UL/CSA	600 V AC/DC
Series	HE	Size	6
Surface finish	Silver passivated	Type	Female
UL 94 flammability rating	V-0	Volume resistance	≤ 2mΩ

Connection data PE

Blade size, crosshead	size PH1	Blade size, slotted (PE connection)	SD 0.8 x 4.0
Connection type PE	Screw connection	Fixing screw	M 4
Rated cross-section	4 mm²	Stripping length PE connection	10 mm
Tightening torque, max. PE connection	1.5 Nm	Tightening torque, min. PE connection	1.2 Nm
Wire connection cross section, finely stranded, max.	2.5 mm²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm²	Wire connection cross-section, finely stranded, min.	0.5 mm²
Wire cross section, AWG (PE), max.	AWG 12	Wire cross section, AWG (PE), min.	AWG 20
Wire cross-section, solid, max.	2.5 mm²	Wire cross-section, solid, min.	0.5 mm²

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Technical data

Version

Blade size, slotted (screw connection)	SD 0.5 x 3.0	Conductor cross-section, max.	2.5 mm²
Conductor cross-section, min.	0.25 mm²	Material	Copper alloy
Size	6	Stripping length, rated connection	8 mm
Surface finish	Silver passivated	Type of connection	Tension clamp connection
Volume resistance	≤ 2mΩ	Wire connection cross section AWG, max.	AWG 14
Wire connection cross section AWG, min.	AWG 24	Wire connection cross section, finely stranded, max.	2.5 mm²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm²
Wire connection cross-section, finely stranded, min.	0.5 mm²	Wire cross-section, solid, max.	2.5 mm²
Wire cross-section, solid, min.	0.5 mm²		

Classifications

ETIM 3.0	EC001121	ETIM 4.0	EC000438
ETIM 5.0	EC000438	ETIM 6.0	EC000438
UNSPSC	30-21-18-01	eClass 5.1	27-14-34-19
eClass 6.2	27-26-12-04	eClass 7.1	27-44-02-05
eClass 8.1	27-44-02-05	eClass 9.0	27-44-02-05
eClass 9.1	27-44-02-05		

Product information

Descriptive text ordering data	To complete the assembly of the plug-in connector, two inserts are required
Descriptive text technical data	Rated voltage 630 V / 6 kV at pollution degree 2
Descriptive text accessories	Accessories, see chapter J - Tools, see chapter K

Approvals

Approvals	
ROHS	Conform

Downloads

Brochure/Catalogue	CAT 3 HDC 17/18 EN FL FIELDWIRING EN
Engineering Data	EPLAN, WSCAD
Technical Documentation	1745800000_HDC_HE_16_FT_17-32_STP_Blatt__1.pdf

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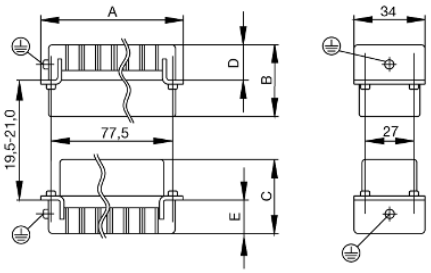
Drawings



Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	**Signal contacts**		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	**Fastening screws**		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	**Contact screws**		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	**Contact screws**		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	**PE terminal**		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	**Power contacts**		
	S 4/0 (Screw connection)	1.2 (1.5 mm^2) / 2 (2.5 mm^2) / 3 (4-16 mm^2)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm^2) / 2 (2.5 mm^2) / 3 (4-16 mm^2)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm^2) / 2 (2.5 mm^2) / 3 (4-16 mm^2)	SD 0.8 x 4 mm
M 7 x 0.75	**Power contacts**		
	S 4	1.1 – 1.7	SW 2
	S 6/6 (+ PE)	6 – 8	SW 4
M 8 x 0.75	**Power contacts**		
	S 6/12	1.1 – 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm^2) - 7 (25 mm^2)	SW 4
M10 x 1	**Power contacts**		
	S 4/0 (Axial connection)	2 – 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.